

| LIQUEFIED HYDROGEN STORAGE   |  |  |                 |   |         |      |       |       |       |       |       |   |       |
|--|--|--|-----------------|---|---------|------|-------|-------|-------|-------|-------|---|-------|
| Date of factsheet  | 26-10-2020   |  |                 |   |         |      |       |       |       |       |       |   |       |
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| Sector   | Hydrogen   |  |                 |   |         |      |       |       |       |       |       |   |       |
| ETS / Non-ETS  | Non-ETS  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Type of Technology   | Storage  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Description  | <p>Storage of liquefied or cryogenic hydrogen in tanks is attractive when a high volumetric energy density is wanted. However, an essential part of this technology is the liquefaction process which is expensive and requires 25-40% of the energy content of the hydrogen stored. Hydrogen has to be cooled down below -253°C to become liquefied. Moreover, liquefied hydrogen storage requires expensive (dewar) tanks which are designed to minimize heat transfer from the outside to the liquid, and often additional insulation of the tanks and storage facilities is used. Still, losses due to boil-off of hydrogen are 0.1-0.5% per day. However, the operational pressure is low, &lt; 10 bar, and after liquefaction the physical volumetric energy density of liquefied hydrogen is 2300-2950 kWh/m<sup>3</sup>. Tanks can therefore contain 0.1-100 GWh. Liquefied hydrogen is the preferred option when large amounts of hydrogen must be transported over long distances where no pipelines are available. Tanks can be loaded upon trucks or stored in ships.</p> <p>The investment costs for liquefied hydrogen storage consists of two parts, i.e. the costs of the tanks and the costs of the liquefaction process. The costs of the tanks scale with the amount of hydrogen that can be stored (expressed in kg or GWh), the costs of the liquefaction scale with the maximum hydrogen flow (expressed in tons/day or MW<sub>H2</sub>). Since costs of liquefaction are usually the dominant factor, here MW<sub>H2</sub> is used as the unit of capacity of the installation.</p> |  |                 |   |         |      |       |       |       |       |       |   |       |
| TRL level 2020   | TRL 9<br>Technology provided by Air Liquide, Linde and others.   |  |                 |   |         |      |       |       |       |       |       |   |       |
| TECHNICAL DIMENSIONS   |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Capacity   | Functional Unit  |  | Value and Range |   |         |      |       |       |       |       |       |   |       |
|  | MW   |  | 34.70           |   |         |      |       |       |       |       |       |   |       |
| Potential  |  |  | 34.70           |   |         | -    |       |       | 34.70 |       |       |   |       |
|  |  |  | Current         |   |         | 2030 |       |       | 2050  |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Market share   | %  |  | -               |   |         | -    |       |       | -     |       |       |   |       |
| Capacity utilization factor  |  |  | Min             |   |         | -    |       |       | Max   |       |       |   |       |
| Full-load running hours per year   |  |  | 1.00            |   |         |      |       |       |       |       |       |   |       |
| Unit of Activity   | PJ/year  |  | 8,000.00        |   |         |      |       |       |       |       |       |   |       |
| Technical lifetime (years)   |  |  | 25.00           |   |         |      |       |       |       |       |       |   |       |
| Progress ratio   |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Hourly profile   | No   |  |                 |   |         |      |       |       |       |       |       |   |       |
| Explanation  | The capacity of 34.7 MW is equivalent to 25 tons of hydrogen/day. This is based on the Lower Heating Value of hydrogen which is 120 MJ/kg or 0.033 MWh/kg.   |  |                 |   |         |      |       |       |       |       |       |   |       |
| COSTS  |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Year of Euro   | 2015   |  |                 |   |         |      |       |       |       |       |       |   |       |
| Investment costs   | Euro per Functional Unit   |  | Current         |   |         | 2030 |       |       | 2050  |       |       |   |       |
|  | mIn. € / MW  |  | 2.25            |   |         | 2.25 |       |       | 0.98  |       |       |   |       |
| Other costs per year   |  |  | 0.98            |   |         | -    |       |       | 3.63  |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Fixed operational costs per year (excl. fuel costs)                              | mIn. € / MW  |  | 0.07            |   |         | 0.07 |       |       | 0.03  |       |       |   |       |
|  |  |  | 0.03            | - | 0.11    | 0.03 | -     | 0.11  | 0.03  | -     | 0.03  |   |       |
| Variable costs per year  | mIn. € /   |  | -               |   |         | -    |       |       | -     |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Costs explanation  | The costs were derived assuming a total tank capacity of 10 GWh hydrogen. For installations with different total tank capacity, corrections must be made. Kearney estimates the cost of the tanks at 800-10000 USD/MWh H <sub>2</sub> , assuming 2828 €/MWh H <sub>2</sub> . The specified cost per MW includes the liquefaction and decrease with increasing hydrogen flow. Higher costs are for a 5 tons/day liquefaction installation, lower for 50 tons/day. For 2050 it is assumed that typical operation will be at 50 tons/day. Fixed operational cost are 3% of CAPEX.   |  |                 |   |         |      |       |       |       |       |       |   |       |
| ENERGY IN- AND OUTPUTS   |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Energy carriers (per unit of main output)  | Energy carrier   |  | Unit            |   | Current |      |       | 2030  |       |       | 2050  |   |       |
|  | Main output: Hydrogen  |  | PJ              |   | -1.00   |      |       | -1.00 |       |       | -1.00 |   |       |
|  | Hydrogen   |  | PJ              |   | -1.00   | -    | -1.00 | -1.00 | -     | -1.00 | -1.00 | - | -1.00 |
|  | Hydrogen   |  | PJ              |   | 1.00    |      |       | 1.00  |       |       | 1.00  |   |       |
|  | Electricity  |  | PJ              |   | 1.00    | -    | 1.00  | 1.00  | -     | 1.00  | 1.00  | - | 1.00  |
|  |  |  |                 |   | 0.36    |      |       | 0.19  |       |       | 0.18  |   |       |
|  |  |  |                 |   | 0.25    | -    | 0.60  | 0.19  | -     | 0.19  | 0.18  | - | 0.18  |
|  |  |  | -               |   |         | -    |       |       | -     |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Energy in- and Outputs explanation   | The current energy use of the liquefaction process is 12 kWh/kg H <sub>2</sub> . This includes use of auxiliary equipment, compression of the inlet gas and production of liquid N <sub>2</sub> required in the cooling process. Cardella and IDEALHY foresee a reduction to 6.4 kWh/kg H <sub>2</sub> in the near future and eventually to 6 kWh/kg H <sub>2</sub> . This will be due to changes in the refrigeration processes and to pre-compression of hydrogen gas to higher pressures. It is not clear from the data how this will affect the CAPEX.   |  |                 |   |         |      |       |       |       |       |       |   |       |
| MATERIAL FLOWS (OPTIONAL)  |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Material flows   | Material   |  | Unit            |   | Current |      |       | 2030  |       |       | 2050  |   |       |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  | -               |   |         | -    |       |       | -     |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Material flows explanation   |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| EMISSIONS (Non-fuel/energy-related emissions or emissions reductions (e.g. CCS)) |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Emissions  | Substance  |  | Unit            |   | Current |      |       | 2030  |       |       | 2050  |   |       |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  | -               |   |         | -    |       |       | -     |       |       |   |       |
|  |  |  | Min             | - | Max     | Min  | -     | Max   | Min   | -     | Max   |   |       |
| Emissions explanation  |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| OTHER  |  |  |                 |   |         |      |       |       |       |       |       |   |       |
| Boil-off rate  | Parameter  |  | Unit            |   | Current |      |       | 2030  |       |       | 2050  |   |       |
|  | % /day   |  |                 |   | 0.10    |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | 0.06    | -    | 0.50  | Min   | -     | Max   | Min   | - | Max   |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
|  |  |  |                 |   | Min     | -    | Max   | Min   | -     | Max   | Min   | - | Max   |
|  |  |  |                 |   | -       |      |       | -     |       |       | -     |   |       |
| Explanation  | The boil-off rate depends on the quality of the tanks, and in particular on the size of the tanks. Due to the lower surface/volume ratio, large tanks have a lower boil-off rate.  |  |                 |   |         |      |       |       |       |       |       |   |       |

| REFERENCES AND SOURCES |   |  |  |  |  |
|------------------------|---|--|--|--|--|
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